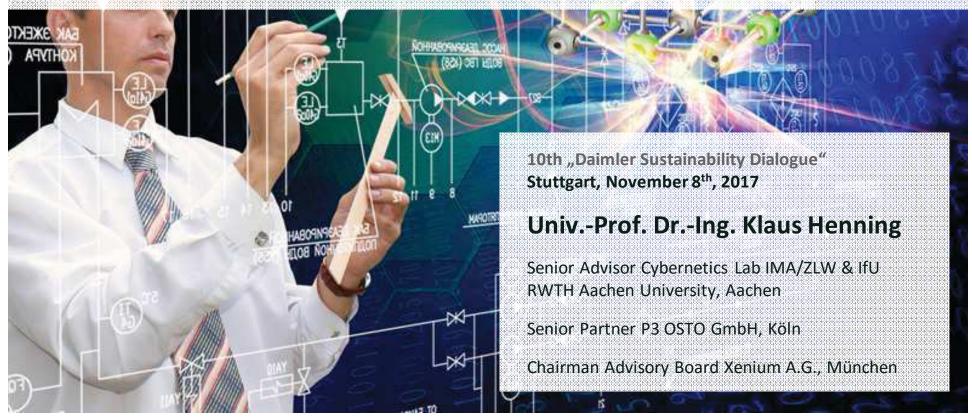


"Society 4.0 – Digital Age and Artificial Intelligence are driving the Change of Societies and Organizations"











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# Communication technology bandwidth and computational power

# Embedded systems miniaturization

# Semantic technologies information integration

# Artificial intelligence behavior and decision support



Google Car 2012





 $\rightarrow$ 

Systems of "human-like" complexity

1<sup>st</sup> dimension: complexity level

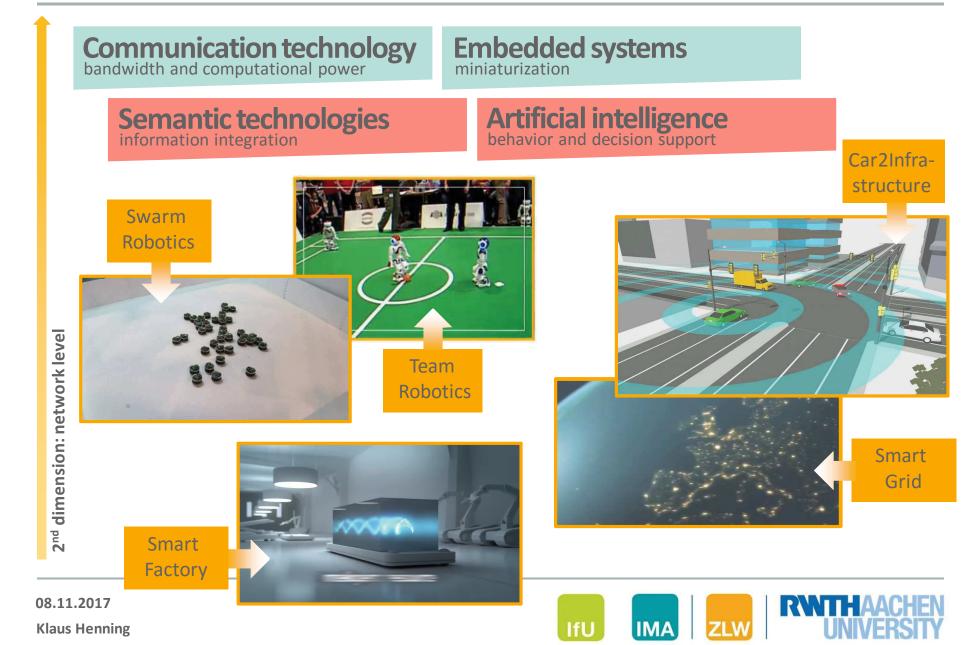








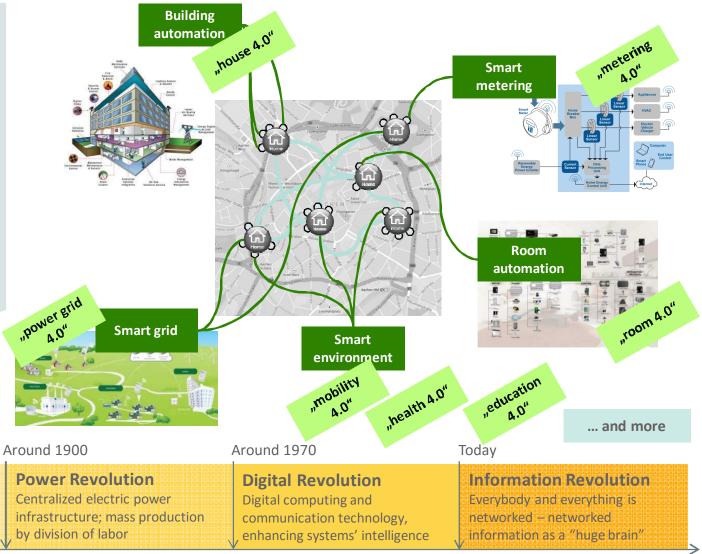
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# "Information Revolution" - Not reducable to Industry 4.0

"Industry 4.0 will address and solve some of the challenges facing the world today such as resource and energy efficiency, urban production and demographic change."

> Henning Kagermann et.al., acatech, 2013



Around 1750

### 1st Industrial Revolution

Mechanical production systematically using the power of water and steam

08.11.2017

**Klaus Henning** 









# And how do these systems work?

- In the past, technological system have been the "image" of ourselves: we did the design, the construction, the programming. The products "behaved" accordingly as an extension of our imagination.
- For the first time ever, we are facing systems which are capable of learning even with consciousness.

  Self-learning systems do not any longer stick to exactly the behavior they were designed with.

  We do not know exactly when and what they learn.

  However, to restrict the learning process to its "deterministic parts" would destroy most of their potentials.

?? Modelling?
Steering?
Controlling ??

Towards intelligent and (partly-) autonomous systems AND systems of systems

Around 1750 Around 1900 Around 1970 Today

### 1<sup>st</sup> Industrial Revolution

Mechanical production systematically using the power of water and steam

### **Power Revolution**

Centralized electric power infrastructure; mass production by division of labor

### **Digital Revolution**

Digital computing and communication technology, enhancing systems' intelligence

### Information Revolution

Everybody and everything is networked – networked information as a "huge brain"









# The vendor change around "cars"

### **Characteristics of Industrial Revolutions:**

# The vendor change



Latest version of Google's self driving car (Huffington Post, 28.5.2014)



Sony announced autonomous car in 2015, based on their experience in visual sensors



Ford 021C concept car 2012, designed by Newson now at Apple (1999)







Google: First autonomic car with street license, 2012

### Car specialists? – No.

- Connectivity & data specialists.
- Energy & sensor specialists.



Tesla X 2015, other Teslas since 2006; Forbes: "most innovative enterprise"

### Around 1750

Mechanical production systematically using the power of water and steam

1st Industrial Revolution

### Around 1900

### **Power Revolution**

Centralized electric power infrastructure; mass production by division of labor

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SONY

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Google: First autonomic car with street license, 2012

Go@gle\*---

An autonomous car is more like a computer on wheels than a car which includes one or many computers.



Tesla X 2015, other Teslas since 2006; Forbes: "most innovative enterprise"

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**Power Revolution** 

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## Can machines learn?

Can machines learn to predict future states? To optimize tasks themselves?... YES, THEY CAN!

And if so, how can they do it? And can it be used in "real-world applications"?

How do machines learn?



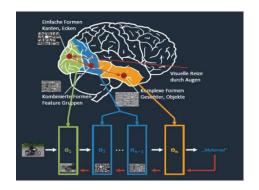
A – Learning by observations and explanations

→ Data-driven learning



B – Learning by doing reinforcement learning

→ Trial-and-error learning



# **C** -> Deep Learning

→ Deep Learning connected with Big Data is the breakthrough:

The machine knows what it is and what it wants; it is learning and reflecting its behavior







# Example A – Learning by observations and explanations



A "real-world application" – Warp knitting machine



How does the Warp Knitting Machine learn? With 200 Agents designed with the democratic principle of Separation and Division of Power



### Design:

- No SPS Control
- No human training of the machine
- All functions are defined for the 200 single board computers, acting als agents

Quelle: Dissertation **Bahoz Abbas**: Verteilte Multi-Agenten zur Planung und Steuerung von Produktionsumgebungen auf Basis der Gewaltenteilung und Gewaltenverschränkung; Cybernetics Lab, RWTH Aachen, 2017





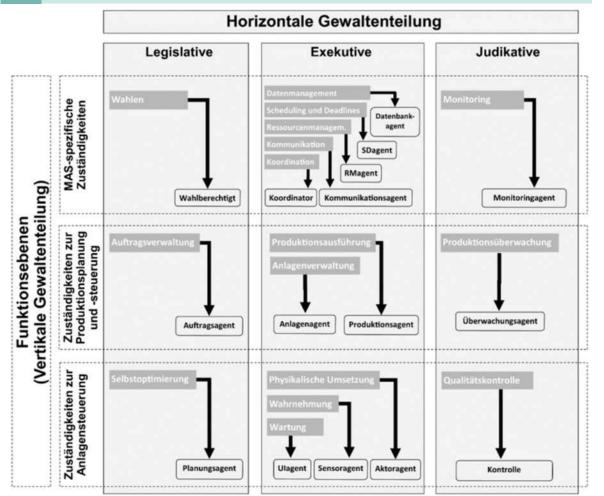




# Example A – Learning by observations and explanations



## A "real-world application" – Warp knitting machine





### **Result:**

100% reliability of individual agents within 800 ms (200 trials) without any quality loss

Self Optimization of the clutch quality is being proved – no "human help" is necessary









# **B** – Learning by doing - reinforcement learning

?

The Super-Mario: The machine learns how to solve a level - using an intelligent trialand-error approach and rewards to learn actions



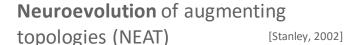
[SethBling, 2015]



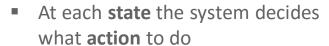
## Reinforcement learning (R-learning)

is inspired by behaviorist psychology – maximizing the expected return by applying a sequence of actions at a current state (Minsky 1954)

Human factor is "very small"!







- Actions are rewarded if Mario does not die in return
- Level progress by evolving neural networks

### Now, Human factor is

- reduced to very general, formal specifications of the neural network...
- However, human still influences the underlying representation model









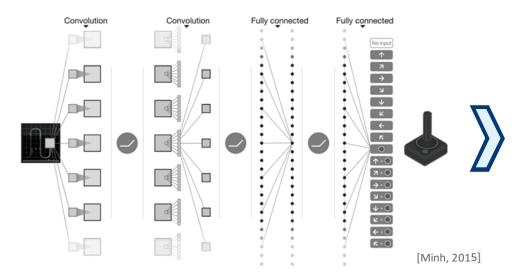
# Example C – Deep Learning

"Today, computers are beginning to be able to generate human-like insights into data....

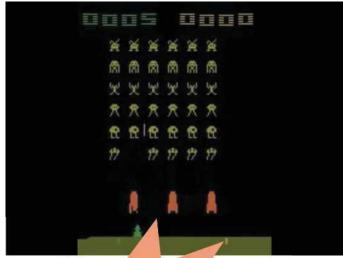
Underlying ... is the application of large artificial neural networks to machine learning, often referred to as deep learning."

[Cognitive Labs, 2016]

Deep Q-Networks (also "deep reinforcement learning",
Q refers to the mathematical action-prediction-function behind the scenes....):
Learning directly from high-dimensional sensory input



- → AI starts to develop strategies to beat the game
- → Signs of "body consciousness"



mature, 2015]

Human factor practically zero.





# The creative artificial mind: AlphaGo Zero

Go originated in China more than 2,500 years ago. As simple as the rules are, Go is a game of profound complexity. This complexity is what makes Go hard for computers to play, and an irresistible challenge to Al researchers. [adapted from Hassabis, 2016]



 $\rightarrow$ 

Data-driven learning

The problem:  $2.57 \times 10^{210}$  possible positions – that is more than the number of atoms in the universe, and more than a googol times (10<sup>100</sup>) larger than chess.

### **Training set**

30 million moves recorded from games played by humans experts



Creating deep neural networks
12 network layers with millions of
neuron-like connections



Predicting the human move (57% of time)

Learning non-human strategies

**AlphaGo** designed by **Google DeepMind**, played against itself in thousands of games

and evolved its **neural networks**, Monte Carlo tree search

March 2016:

Reinforcement learning

Beating Lee Se-dol (World Champion)

AlphaGo won 4 games to 1. (5 years before time)



Achieving one of the grand challenges of Al

By 19/10/2017,
AlphaGo Zero
has been introduced.

Human factor practically zero.









**Robotinos competition** 

# Mobile transportation robots from flexible routing













**Competitions robocup:** 

2014 - 2017:

4x Winner of the World Cup



### **Model of cooperative learning:**

- Totally decentralized
- Strong cooperation
- No "hard coded components"
- Intense information sharing
- Cooperative decision making
- Re-planning during tasks





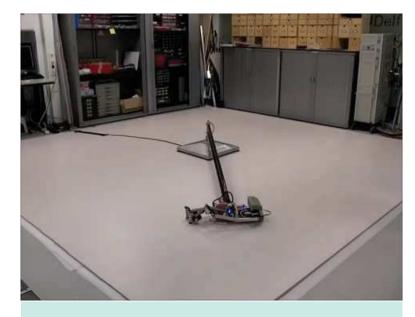






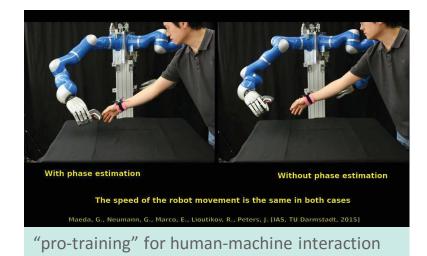


# There are lots of industrial applications



learning and optimization of motions

[Intelligent Autonomous Systems, 2015]





learning and executing complete assembly tasks

[UC Berkeley, 2015]











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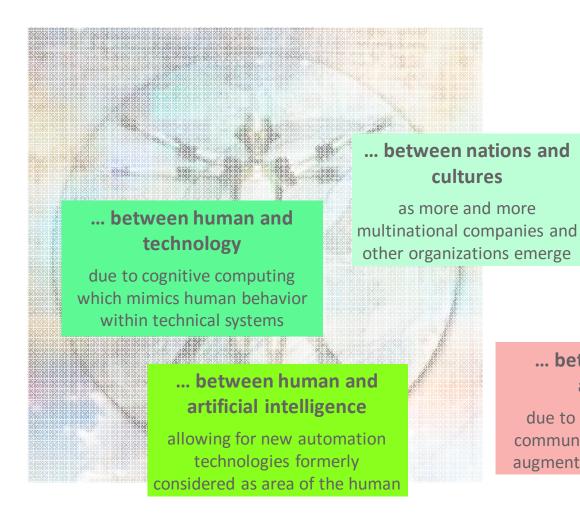








# Dislimitation if "work" and "life" ...



# ... between different organizational areas

as e.g. production, intralogistics and external logistics, structures getting "fluid"

# ... between different scientific fields

driven into interdisciplinarity as a large number of new subjects can not be classified along "the old lines"

# ... between virtuality and reality

due to through ubiquitous communication channels and augmented and virtual reality









# The creative artificial mind changes all jobs



### White collar jobs

... are under massive change due to the enhancement in AI, here the impact often hits "middle class jobs"

### **Decentralized platforms**

... with automated consensus models (e.g. block chain) take over complex administrative tasks e.g. in **judiciaries** 

### High qualified jobs

... as e.g. health professionals face already the taking over through AI in certain fields by Watson, Google Flu, etc.

**IBM Watson** 



... will become capable of taking over even complex tasks with personal presence as in **health or home care** 







... as autonomous cars and more enhanced production technology will **change the blue collar** – low qualified as well



# Virtual and augmented environments

... allowing **for new international players**, even
in tasks requiring humans
and presence

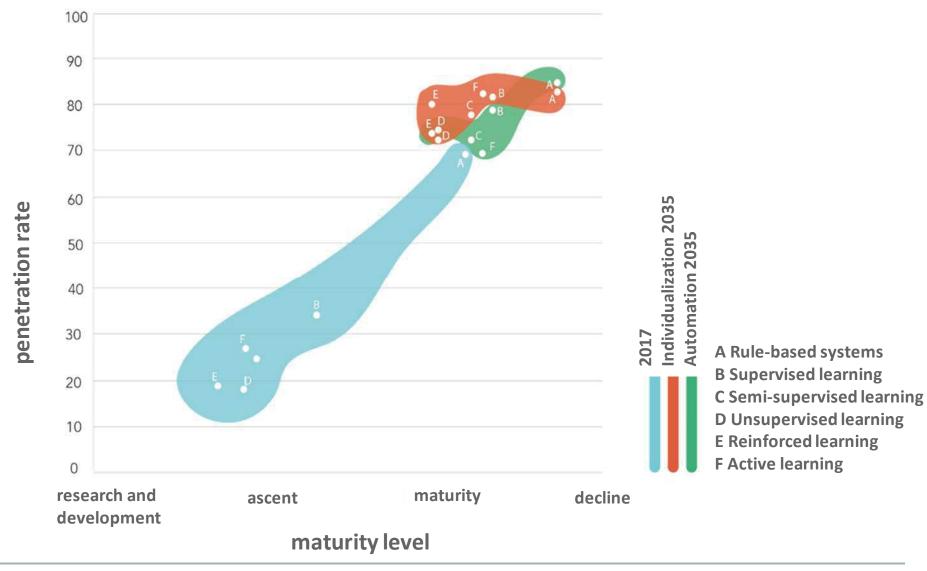








# Al influencing jobs











# **Future Jobs**

Virtual Manufacturing Engineer



Simulation of product lines for process optimization and cost reduction

> engineering, manufacturing, process simulation, spatial and constructive imagination

Robotics- and Automation Specialist

Developing all software applications for data processing and control of robots

software skills, knowledge of robotics and automation



Leads the digital project portfolio

management, strategic thinking and leadership skills



Preventive maintenance of machinery Qualifications

engineering, manufacturing, root cause analysis

Predictive Maintenance Specialist







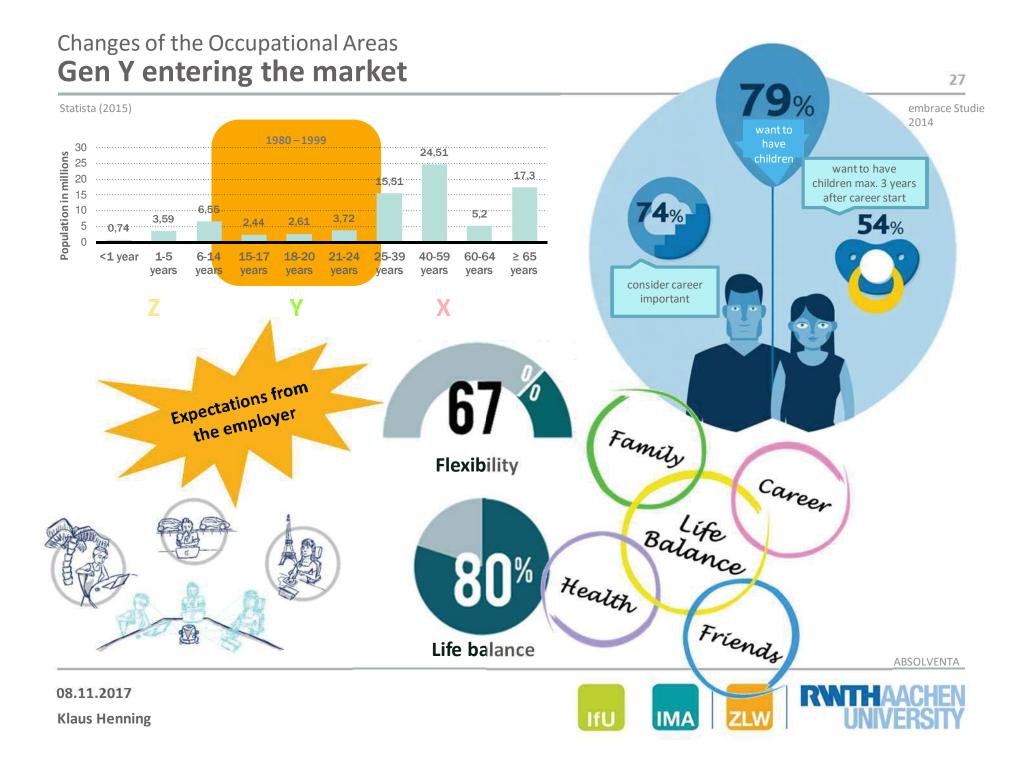


08.11.2017 **Klaus Henning** 

Qualifications







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# **Towards decentralized lot size 1**

### Organization forms on demand – individualized by client - initialized by product

- Heterogenous player modeled as multi agent concept
- Models from biology and social sciences
- Basis on Autopoiesis & embodiment theory

Product agitates as "super-agent":

- Plans production and transportation steps
- Requests service from agents
- Negotiates with other products for agent-resources















transport

unit





virtual service provider



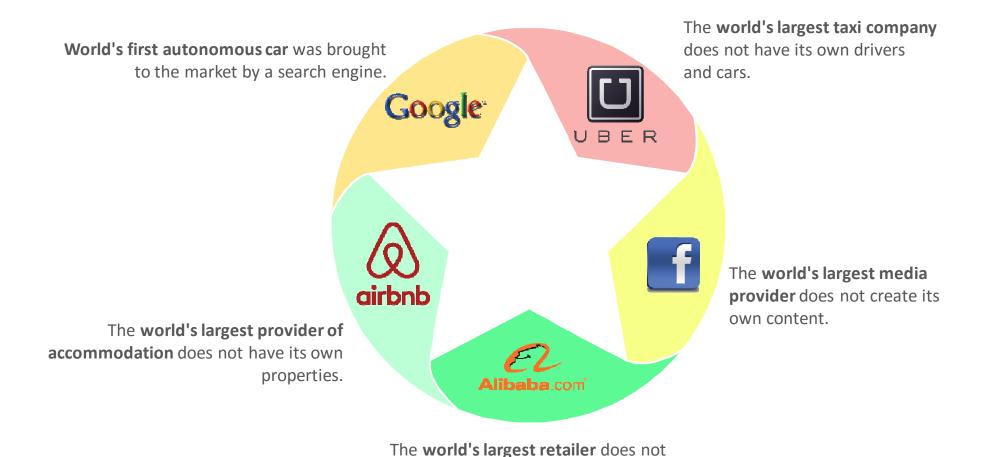








# New business models



have its own storage space.

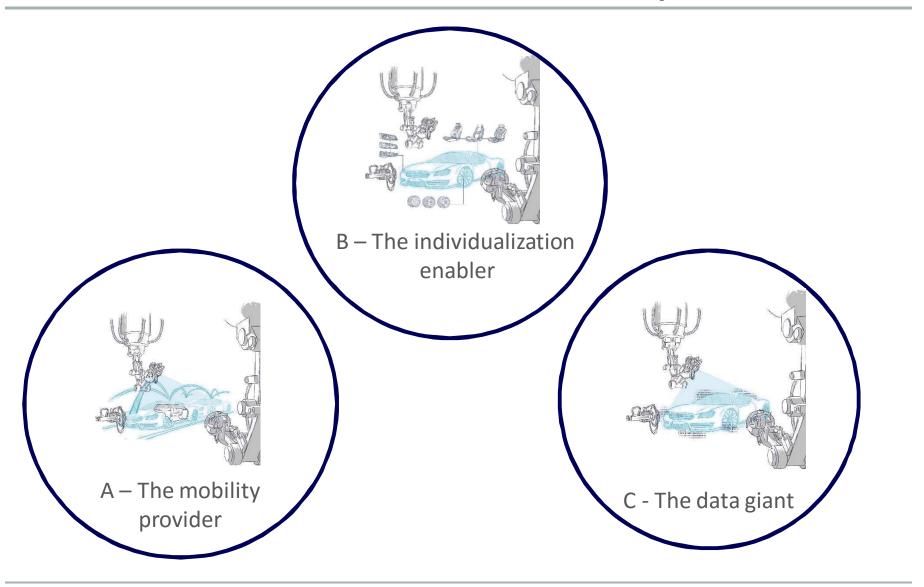








# What does that mean for the Automotive Industry?









# Bringing it together to a Reference Scenario

# Extremszenerio

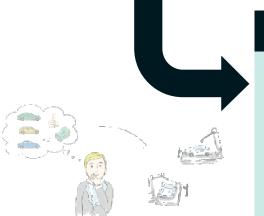
# Extremszenario

# Individualization

- Island production is the most important form of production
- Car not only transport but also work and living space
- · High individuality & product diversity
- High demands on the adaptability of the production
- Processing of customer requests and product changes in real time
- Many non-routine activities through high product diversity

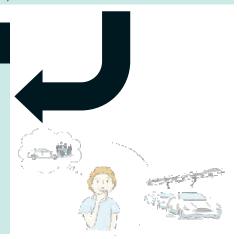
## Automation

- Assembly line production is the most important form of production
- · Value loss of status symbols car
- Increasing the importance of sharing concepts, especially in urban areas
- Former automotive manufacturers as mobility providers
- Increasing demand for standardized vehicles
- Establishment of highly autonomous systems
- Increase of routine assembly tasks



## Reference Scenario

- Combine the advantages of assembly line and island production
- Increasing the importance of new mobility concepts
- Development of new business areas
- Constantly increasing demand for individual products
- Increase in human-robot collaboration











## Organizational Changes and Platform Economies

# Along the production & supply chain...





Al-supported machine ramp Up

Real and model-based world combined: Integrated planning



Development & planning

In production





Cobot workplace design and workplaces



Flexible task management





Creative adaptive machine regulation



Driven by Autonomous Al







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# New fields of action for jurisprudence [law]

**Field of work** is about to change due to the capability of technical systems and artificial intelligence to take over lots of tasks, which are so far performed by lawyers



New fields for new technologies, e.g. insurances and other legal and ethical effects for autonomous cars, medical robots etc.



New questions around intangible properties, e.g. intellectual property: due to speed of innovation and digitalization of information, new rules for open source, ...





**New ethical questions for non-human systems**, either hybrids or purely technical ones (but with consciousness, emotions)











# Changes to morality and ethical standards



Prediction is based on probability.
Is intention already accusable?

### **Design of society:**



- Changes induced by 4.0 create new processes and models
- Important questions in all political fields where "questions of justice" are addressed



Cars with morality: collision optimization

Algorithms do - so far not design themselves. Which legal structure and which ethical codex are they based on?





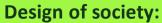




# The Change to Hybrid Intelligence

On the long term, all technical objects in our world will become intelligent and will have self-awareness.

All essential technical objects will have a life-long learning process, interacting with their "technical neighbors" and with humans.



• A new world has to be designed actively on the basis of our values – before it is irresponsibly designed by others.

The omnipresent and discret interaction between the digital shadows of technology and humans will dominate all aspects of communication.









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# **Artificial Intelligence**

- ... takes over not only routine tasks, but becomes also more creative
- ... supports humans in physical and cognitive work issues
- ... becomes a own juridical identity



- ... individualized lifestyle and life planning
- ..lots of juridical, moral and ethical questions to be solved

- ... new interdisciplinary job fields lead to changing qualification
- ... new understanding of hierarchy and distance



**Society** 

Work









At the time of Gutenberg the mass media Book
Printing initiated a large religious, societal and political change

Machines, cars, objects of daily life will have their one consciousness. This is – as well as the just-in-time worldwide networking - a completely new dimension.

 $\rightarrow$ 

The biggest disruptive innovation of society since Gutenberg (1450 - 1460) is happening just now

This digital transformation towards "digital agents, digital shadows, digital twins" etc. is a global and local revolution. It will redesign all areas of our life extremely. It is unavoidable.

The digital universe with intelligent machines and networks – having self-awareness – is a huge chance to reinvent our way of living, working and learning.

We should manage this in a better way than our forefathers did during the time of Gutenberg and Luther.



















